

**Garant**

**Indexable insert for turning CCGT 030102, for finish machining, Grade: HB7025-1**

**Order data**

Order number	260047 HB7025-1
GTIN	4062406058692
Item class	21I

**Technical description**

Cutting conditions	slightly interrupted
Tool material	Carbide
Feed f	0.03 - 0.1 mm/rev.
Cutting depth $a_p$	0.05 - 0.2 mm
Chip breaker	SF
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Grade	HB7025-1
Main application	P
Cutting speed $v_c$ main application	120 - 300 m/min

ISO code indexable insert	CCGT 030102
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning